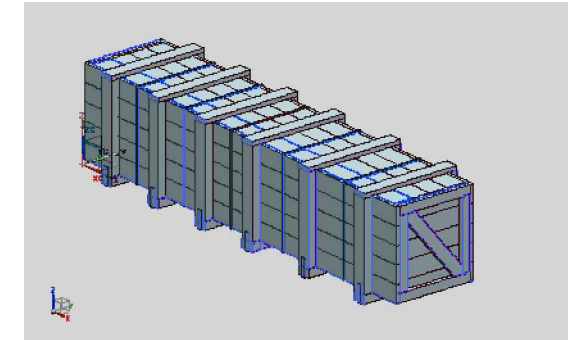
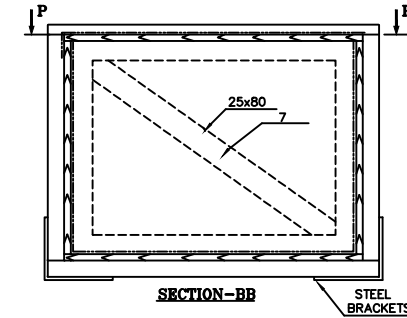
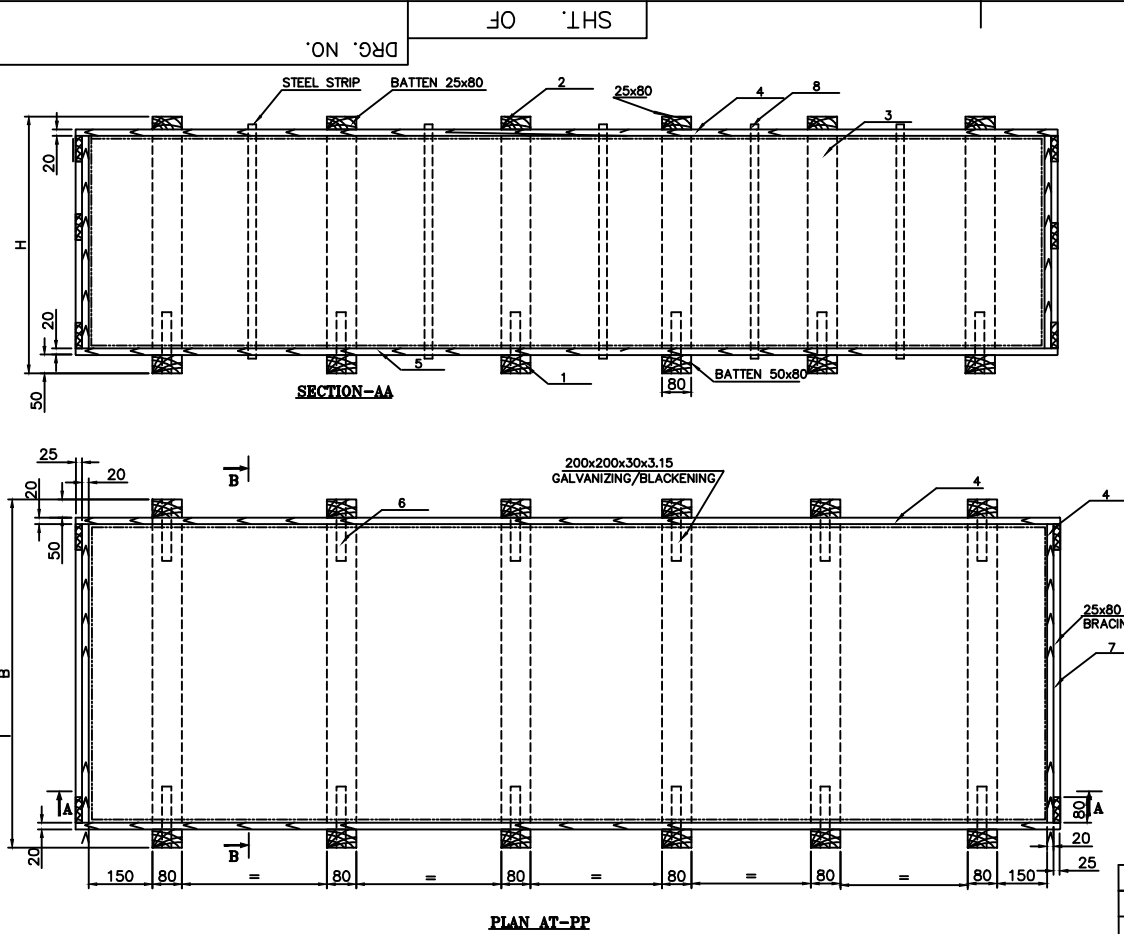




## NOTE FOR INDIGENOUS PACKING CASES:

1. OUT SIDE DIMENSIONS LxBxH ARE TOBE MAINTAINED CORRECTLY.
2. BOTTOM PLANKS/RUNNERS AS PER SPEC HY 51463 (NEEM, MADDI & ASSAM PINE ALSO CAN BE USED). SPEC AA51401 CAN BE USED FOR SIDE & TOP PLANKS ONLY AND NOT FOR BOTTOM PLANKS/RUNNERS
3. PACKING CASE TO BE LINED WITH HESSIAN BITUMEN KRAFT PAPER LDPE 100 GSM AT SIDES, BOTTOM INSIDE AND TOP. OUTSIDE TOP IS TO BE TURNED 80MM ON SIDES AND FIXED
4. PLANKS 25mm THICK AT BOTTOM AND 20mm AT SIDES AND TOP PLANKS.
5. M.S LIFTING ANGLES TO BE FIXED AT SUITABLE PLACES.
6. TOLERANCE IS OF + / - 10 mm ON LENGTH, WIDTH & HEIGHT OF PACKING CASE.
7. TOLERANCE IS +/- 3 MM ON THICKNESS OF PLANKS & RUNNERS,
8. GAPS BETWEEN PLANKS SHOULD NOT EXCEED 2MM.

|   |                                      |                 |                 |
|---|--------------------------------------|-----------------|-----------------|
| 8 | STEEL STRIP                          | 0.8mm Thk       | As per Box Size |
| 7 | BRACING AT EACH ENDS                 | 25 X 80         | 10              |
| 6 | GALVANIZING/BLACKENING               | 200X200X30X3.15 | 12              |
| 5 | BOTTOM PLANKS (min 100mm width)      | 25mm THICK      | As per Box Size |
| 4 | SIDES & TOP PLANKS( min 100mm width) | 20mm THICK      | As per Box Size |
| 3 | STRUT VERTICAL                       | 50 X 80         | 12              |
| 2 | SKIDS TOP                            | 25 X 80         | 6               |
| 1 | SKIDS BOTTOM                         | 50 X 80         | 6               |

TYPE OF PRODUCT (ABOVE 0.2 Cu.Mtrs TO 1.0 Cu.Mtrs ONLY)

OR

NAME OF CUSTOMER/PROJECT

ITEM WEIGHT &lt; 600 KGS

|                                                                                                                                                         |                              |                                                                                       |              |                     |                    |                                  |                |                   |
|---------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------------------------------------------------------------------------------------|--------------|---------------------|--------------------|----------------------------------|----------------|-------------------|
| <div></div> <div>BHARAT HEAVY ELECTRICALS LTD.<br/>HYDERABAD</div> |                              |                                                                                       |              | NAME                | SIGN.              | DATE                             | NO.OF<br>VAR.  |                   |
|                                                                                                                                                         |                              | DRN.                                                                                  | MADHU        |                     |                    | 01.05.13                         |                |                   |
|                                                                                                                                                         |                              | CHD.                                                                                  | RAGHAV       |                     |                    | 01.05.13                         |                |                   |
|                                                                                                                                                         |                              | APPD.                                                                                 | KOUSHIK      |                     |                    | 01.05.13                         |                |                   |
| DEPT.<br>CPDC                                                                                                                                           | UNTOL. DIMS.<br>GR.<br>ϕ/M/f |  | SCALE<br>NTS | WEIGHT (KG)<br>—NA— | REF. TO ASSY. DRG. | ITEM NO.                         | NO.OF<br>ITEMS |                   |
| CODE<br>840                                                                                                                                             |                              |                                                                                       |              |                     |                    |                                  |                |                   |
| TITLE<br><div><u>NAILED CASES MEDIUM</u><br/><u>VAR:4</u></div>                                                                                         |                              |                                                                                       |              |                     | CARD<br>CODE       | DRAWING NO.<br><u>2-CPDC-040</u> |                | REV.<br><u>00</u> |
|                                                                                                                                                         |                              |                                                                                       |              |                     |                    | SHT. No                          | NO. OF SHT.    |                   |